





First Cool-down of Cryogenic System for ADS Injector I in CHINA

HAN Ruixiong, GE Rui, LI Shaopeng, ZHANG Zhuo, LIU Yaping, SANG Minjing, BIAN Lin, ZHANG Jiehao, SUN Liangrui, XU Miaofu, YE Rui, ZHANG Jianqin

Institute of High Energy Physics(IHEP), Chinese Academy of Sciences(CAS), Beijing 100049, CHINA

Background

Accelerator driven sub-critical system (ADS) in China is a kind of transmutation machine to minimize the nuclear wastes. The roadmap of the project is shown in Fig.1.

As one of the important parts in ADS injector I which is been built in IHEP, CAS, it needs two cryomodules operate at 2K cryogenic environment to realize 10MeV proton beam energy. Each cryomodule includes seven Spoke-012 cavities and seven solenoids.

Cool-down of Test cryomodule and 2K Valve Box



The static heat load

Q1=0.59 g/s \times 20.4 J/g =12.036W

Q2=1.07 g/s ×20.4 J/g =21.828W

Q3=0.697 g/s \times 23 J/g =16.000W

TCM (Test Cryomoudle) @ 4.5K

TCM +2K valve box @4.5K

TCM (Test Cryomoudle) @ 2K



Overall Design of Cryogenic system

Cryogenic system of ADS injector I mainly includes: the refrigerator, distribution boxes, transfer lines, cryomodules, 2K pumping system, recovery & purification system.

- Three modes of the cold box: refrigeration mode, liquefaction mode and mixed mode;
- Refrigerator capacity: 1000W @ 4.5K at refrigeration mode and 284L/h at liquefaction mode with LN2 precooling ;
- Three outputs: 300K&40K mixture output, supercritical helium output and two-phase helium output;
- Capacity of the 2K pumping system: 8000m3/h@31mbar;
- Recovery and purification system: purification pressure

20MPa and purification flow rate 105Nm3/h; • The purity of helium after purification: 99.999%



Cryomodule

Three stages of Cryomodule type:

First stage—TCM (Test Cryomoudle)—TEST 2 cavities, 2 solenoids, 2 BPM Φ1400 L=2115 Second stage—CM-01 (Cryomoudle-01) —5MeV 7 cavities ,7 solenoids, 7 BPM Φ1400 L=5485 Third stage—CM-01+CM-02 (Cryomoudle-01+02) —10MeV 14 cavities ,14 solenoids, 14 BPM Φ1400 L=10773



Accelerator Reliability Workshop 2015

April 26 - May 1 2015

Crowne Plaza - Knoxville Tennessee